

Honda Talon Zipperless Upper Doors 2005020022

Congratulations on your purchase of the Zipperless Upper Doors for your Honda Talon. Please take note of the information and instructions below to get the most out of your Tusk Product.



Vehicle Fitment
2019+ Honda Talon 4 1000R, 1000X

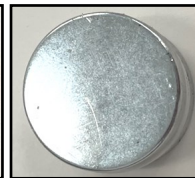
- Hardware**
- (1) LH & RH Front Filler Panel
 - (1) LH & RH Rear Filler Panel
 - (1) LH & RH Zipperless Door Skin
 - (1) LH & RH Rear Zipperless Door Skin
 - (1) LH & RH Drill Template
 - (8) M6 x 30mm Button Head Bolt
 - (8) M6 Nyloc Nut
 - (8) Aluminum Spacer
 - (8) Loop Clamp
 - (8) Disc Magnet
 - (8) 3M VHB Tape Circle
 - (20) Countersunk Hole Magnet
 - (20) 3/16" Dome Rivet
 - (18) Self Tapping Snap
 - (1) Foam Tape
 - (2) 17" Bulb Edge Trim
 - (2) 19" Bulb Edge Trim



M6 x 30mm
Button Head
Bolt



M6 Nyloc Nut



Adhesive Tape Circle
and Disc Magnet



Aluminum Spacer



Loop Clamp



Foam Tape



Countersunk Hole
Magnet



3/16" Dome Rivet



Self Tapping Snap



Bulb Edge Trim



Front Door Skin (Driver Side Shown)



Rear Door Skin (Driver Side Shown)



Front Filler Panel (Driver Side Shown)



Rear Filler Panel (Driver Side Shown)

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1. We have found the installation of the Tusk Zipperless Upper Doors is easiest with the front and rear windshield loosened/removed. Once the installation of the Tusk Zipperless Upper Doors is complete, reinstall other accessories.
2. Once your machine is prepped for installation. Locate the **Drilling Template**. There is a left and right side included with your kit. Install so that the edge of the drill template lines up with the edges of the roof. The colored stripes of each drill template should line up with each other. Clean the edge of your roof with isopropyl alcohol and apply. Use a 3/16" drill bit to drill all of the hole locations. Remove the template when complete. **FIG 1**
3. Now that you have the holes for the magnets drilled into your roof, you are ready to install the **(20) Countersunk Hole Magnets**. These will be attached using the **(20) Dome Rivets**. Install so that the flat side of the magnet is on the inside of the roof. Place a rivet through the roof and magnet and secure the magnet with the rivet. **FIG 2 & 3**
4. Cut the **Foam Tape** into 4" segments. You should have 8 strips. Install **(8) 4" Foam Tape Strips** to the inside of all **(8) Loop Clamps** as shown in **FIG 4**.
5. Install **(2) Loop Clamps** on each A-Pillar and B-Pillar of the roll cage as shown in **FIG 5**. The flat edge of the loop clamp should be facing away from the center of the machine.
6. Use the following hardware order to bolt the **Front Filler** and **Rear Filler** panels to the loop clamps. Leave hardware loose for now. Final adjustments will need to be made at the end. **M6 x 30mm Bolt** passed through the **Filler Panel**, **Aluminum Spacer**, the **Loop Clamps** (installed in step 5), and secure with an **M6 Nyloc Flange Nut**. **FIG 6**
**Note: The Bend on the front filler will go towards the bottom of the machine, with the magnets facing inside the cab.*



FIG 1

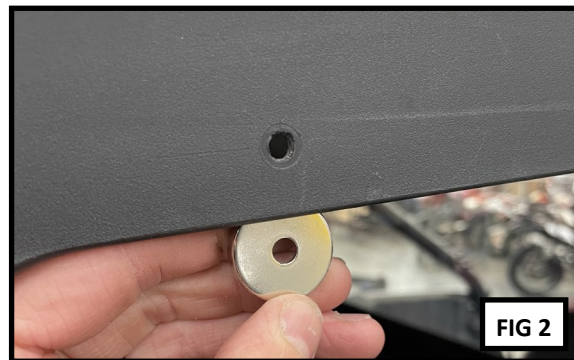


FIG 2



FIG 3

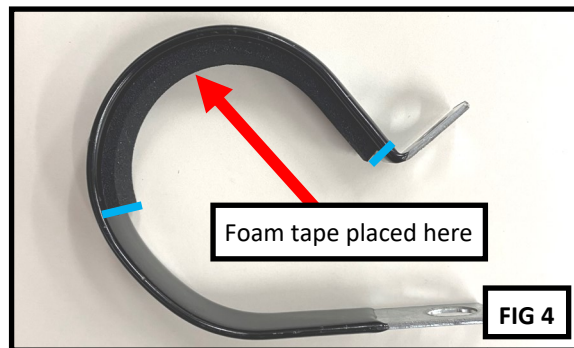


FIG 4

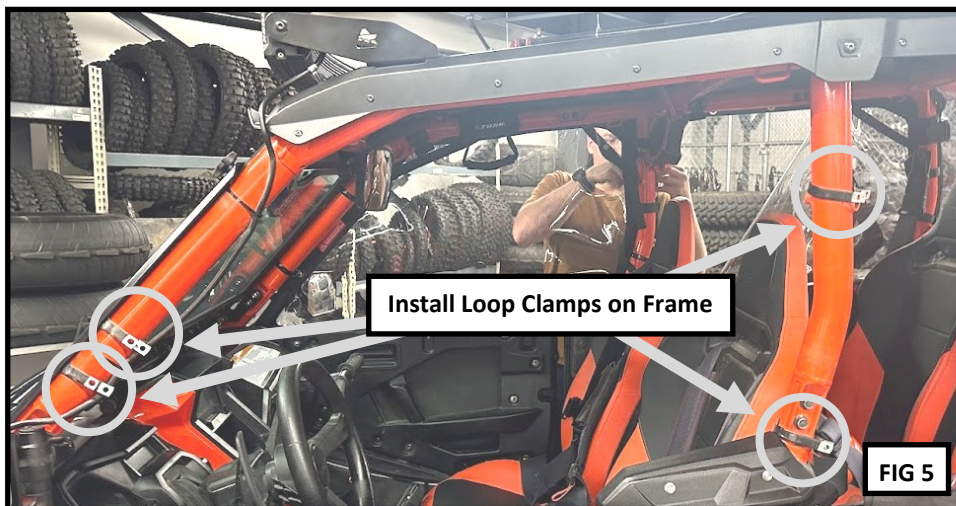


FIG 5

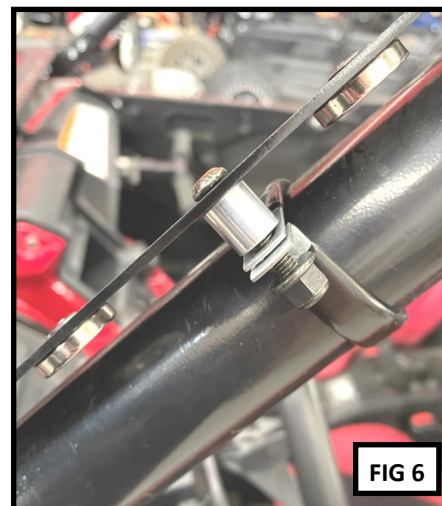


FIG 6

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7. Hold the **Front Zipperless Door Skin** up to the filler panels, allow the magnets to attach themselves to the magnets on the roof and the Front Filler.
8. Take the **Rear Zipperless Door Skin**, allow the magnets to attach themselves to the magnets on the roof, and the Rear Filler.
9. Now that you have the door skins installed by the magnets it is time to secure the hook and loop straps to the roll cage. There are two longer straps on each door skin, the rest are shorter. The shorter straps go around the roll cage. The longer straps are used when the window is rolled back for a stowed position. **FIG 7**
10. Tuck the back edge of the Front Zipperless Door Skin under the B-Pillar Filler. **FIG 9**
11. Install the **17" Bulb Edge Trim** to the front edge of the front filler. Install the **19" Bulb Edge Trim** to the front of the rear filler. **FIG 8 & 9**
12. Make any final adjustments to the windows so that the magnets make good contact with each other.
13. Once you are satisfied with the fit, tighten the loop clamps.

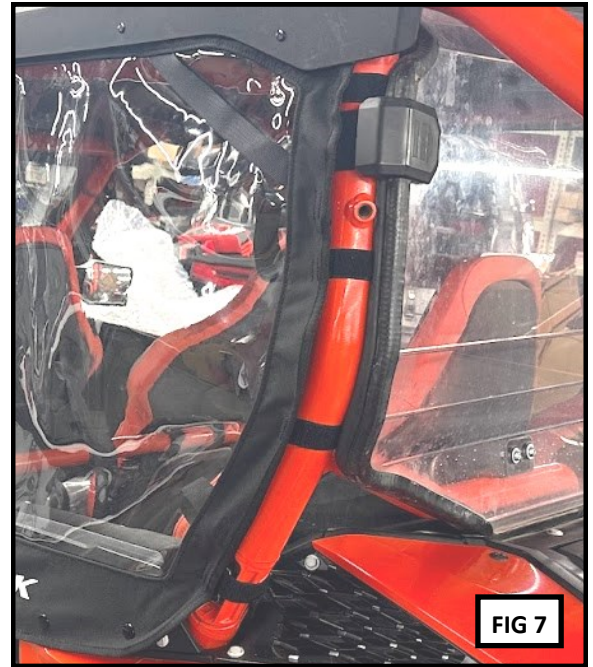


FIG 7

*****NOTE:** Be sure you are satisfied with the magnet alignment on the front and rear doors.

This is critical for the remainder of the installation.



FIG 8



FIG 9

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14. Locate the double-sided **Adhesive Tape Circle** and the **Disc Magnet**. Attach the magnet to the door skin and attach the adhesive tape circle to the back side. **FIG 10**

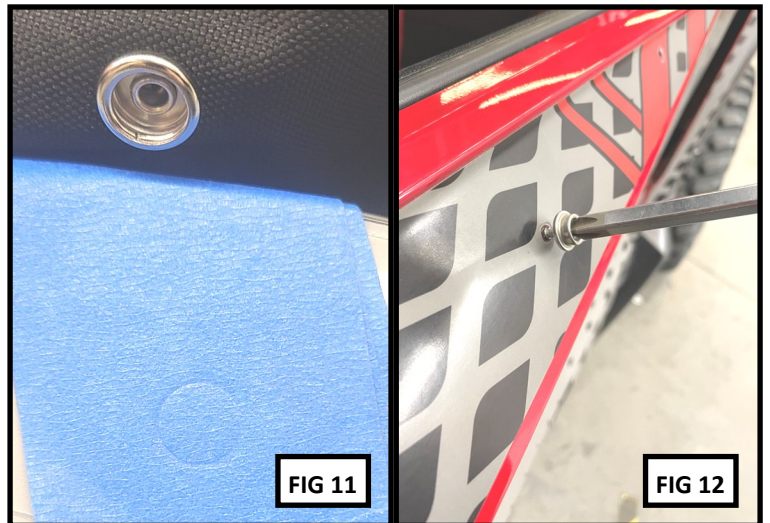


15. Clean the body of the machine with isopropyl alcohol. Remove the adhesive backing and attach the disc magnet to the body of the machine.

16. With the door skins attached to the filler panels, and the magnets all attached you are ready to install the snaps.

Note: adhesive style snaps are available as an alternative to self-tapping snaps (Part #210452)

17. Let the fabric door skin rest on the door. You will need to mark the spots to install the threaded snaps. We find using a piece of duct tape or a few layers of masking tape can be used to find the location. Stick a piece of tape on the machine in the approximate location. Press the door side of the snap onto the piece of tape. This should leave an outline of where the snap is located **FIG 11**. The center of the outline can be approximated for the appropriate drilling location.



18. With the snaps marked, the self-tapping snaps can be threaded into the machine. Make sure to keep constant pressure on the snap to tap itself in nicely. **FIG 12**

Note: We have found it best to start in the middle and work outwards

19. The front door skins have an additional snap on an elastic tab. This is intended to wrap around the front door near the hinge. **FIG 13 & 14**

20. Repeat steps for the opposite side of the machine and reinstall any parts or accessories removed during installation.



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All 4 sides of the Tusk Zipperless Doors easily roll to the back of the machine when not in use. This is done by releasing all of the snaps, releasing all of the magnets, and rolling the soft skins towards the back of the machine. Use the two long hook and loop straps to secure doors. **FIG 15**

Please take note of the caution label on the inside of the door. These door are not intended to be "Unrolled" or "In use position" on the machine if transporting on an open trailer. Please be sure they are in the rolled "Stowed" position during transport.



NOTE: When storing doors for a period of time, it is best to have the Zipperless Upper Doors unrolled. Because of the nature of the clear poly vinyl it has memory of shape. If door is rolled tight for an extended period of time, it will take a time for door to return back to its original shape.

